

09/309264

ABSTRACT OF THE DISCLOSURE

A work form-measuring method comprises placing a work on a waiting position after the work has been machined by a machining center, and bringing a probe of a three-dimensional coordinate-measuring machine, which is arranged in the vicinity of the machining center, close to the work and then measuring the forms and dimensions of the work. This enables the three-dimensional coordinate-measuring machine to be incorporated into the machining center, thereby resulting in the shortage of the production line tact including the measurement, and the acceleration of the feed back of the measured date.

66750-49260260